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4 | DIGI I4.0

Turning **TECH Investments** into **Predictable ROI**



# We Offer

Make an Asset Efficient

## EFFICIENCY



**Optimized asset efficiency**

- Reduce energy & carbon
- Minimize production cost
- Track ESG performance

Monitor Health of the Asset

## PERFORMANCE

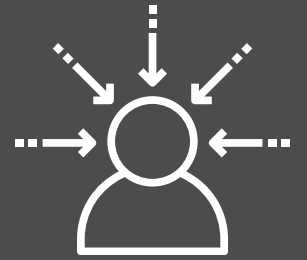


**Pinpoint assets that needs attention**

- Detect anomalies
- Minimum downtime
- Prevent asset degradation

Service the Asset

## RELIABILITY



**Orchestrate end to end repair workflow**

- Codify approval policies
- Benchmark processes & resources
- Extend asset life

# How we do it

## Optimizing Operations & Proactive Management : Details

### What We'll Do

- Leverage real-time data to dynamically adjust operational parameters.
- Fine-tune production settings, resource allocation, and energy consumption using continuous feedback loops.

### Outcome:

- Maximizes process efficiency and reduces operating costs.

**Smart  
Optimization**



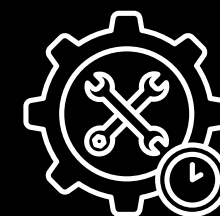
### What We'll Do

- Develop predictive analytics to monitor equipment health and detect early signs of potential failures
- Implement a predictive maintenance module that schedules timely maintenance actions.

### Outcome:

- Minimizes unplanned downtime and extends asset lifespan.

**Proactive  
Maintenance**



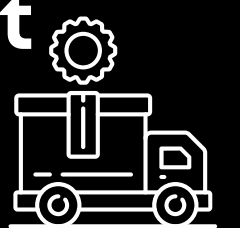
### What We'll Do

- Build a centralized management console that aggregates and monitors data from all facilities in real time.
- Integrate with existing systems to ensure seamless coordination across the entire fleet.

### Outcome:

- Streamlines operations, improves resource management, and enhances responsiveness.

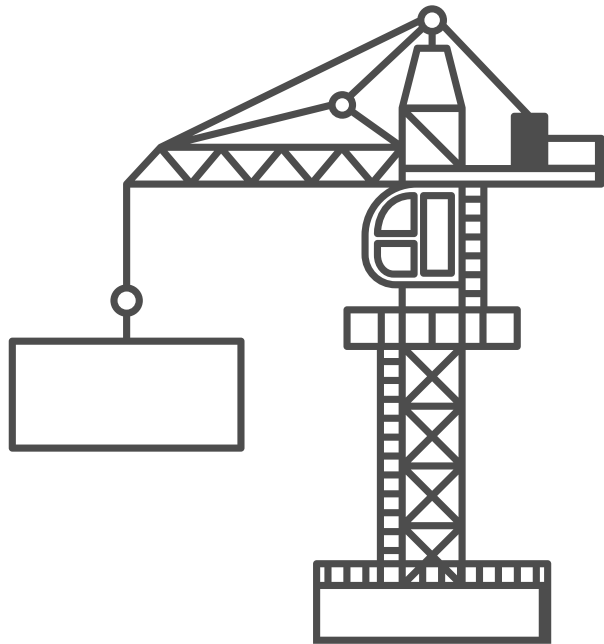
**Comprehensive Fleet  
Management**



# DigiTwin Workflow

How our Solution works? - **Unlocking hidden values of assets from day one**

## STEP - 1

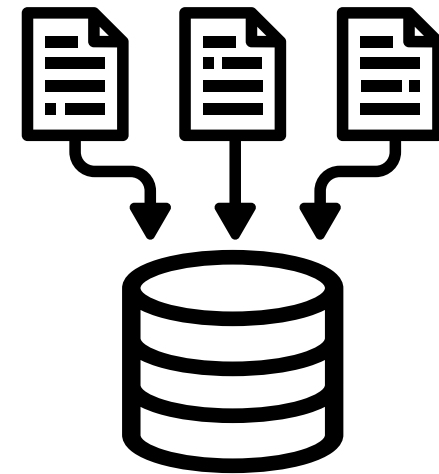


**Connecting to Industrial Equipments**

PLCs SCADA/DCS/MES  
EAM Aveva PI

## STEP - 2

**Collect production and engineering data**



Power (W) Flow rate (m3/s)  
Pressure (kPa)  
Temperature (deg. C)

## STEP - 3



**Monitor & Optimize equipment**

Visualisation AI Insights  
Recommended Actions  
Closing the control loop

**Connecting to Industrial Equipments**

**5-20%** Energy cost saving

**8-10%** Co2 Reduction

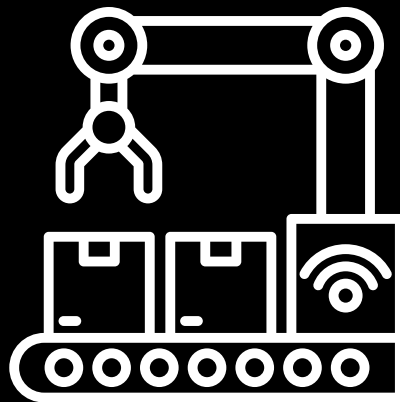
**15%** Maintenance cost saving

**10%** Down time reduction

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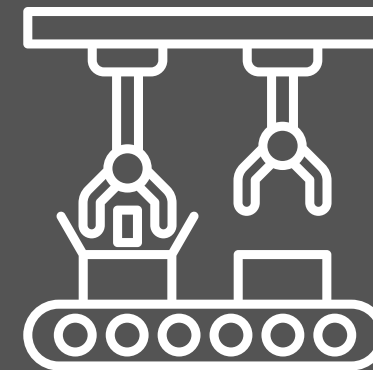
# Industries We Serve

## Process Manufacturing



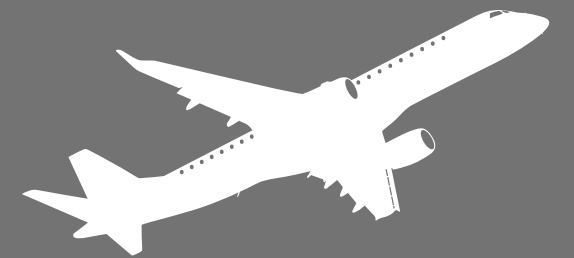
- Steel
- Glass
- Chemicals
- Cement
- Bricks/Construction

## Discrete Manufacturing



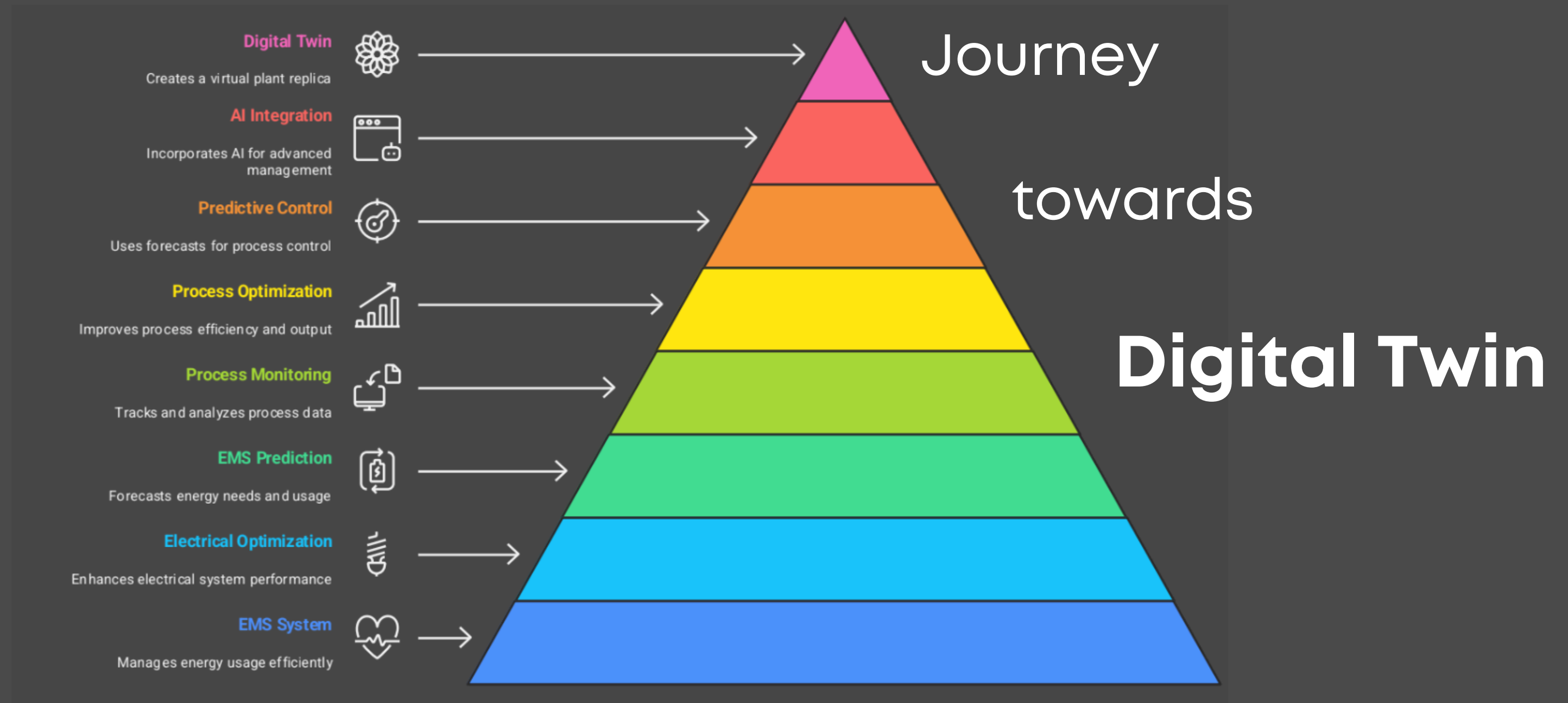
- Automotive
- Electronics
- Assembly line

## Aviation & Shipping Fleet



- Jet engines
- Marine vessels
- Logistics
- Warehousing
- CFD
- ICD

# 4 Journey towards DigiTwin



# 4

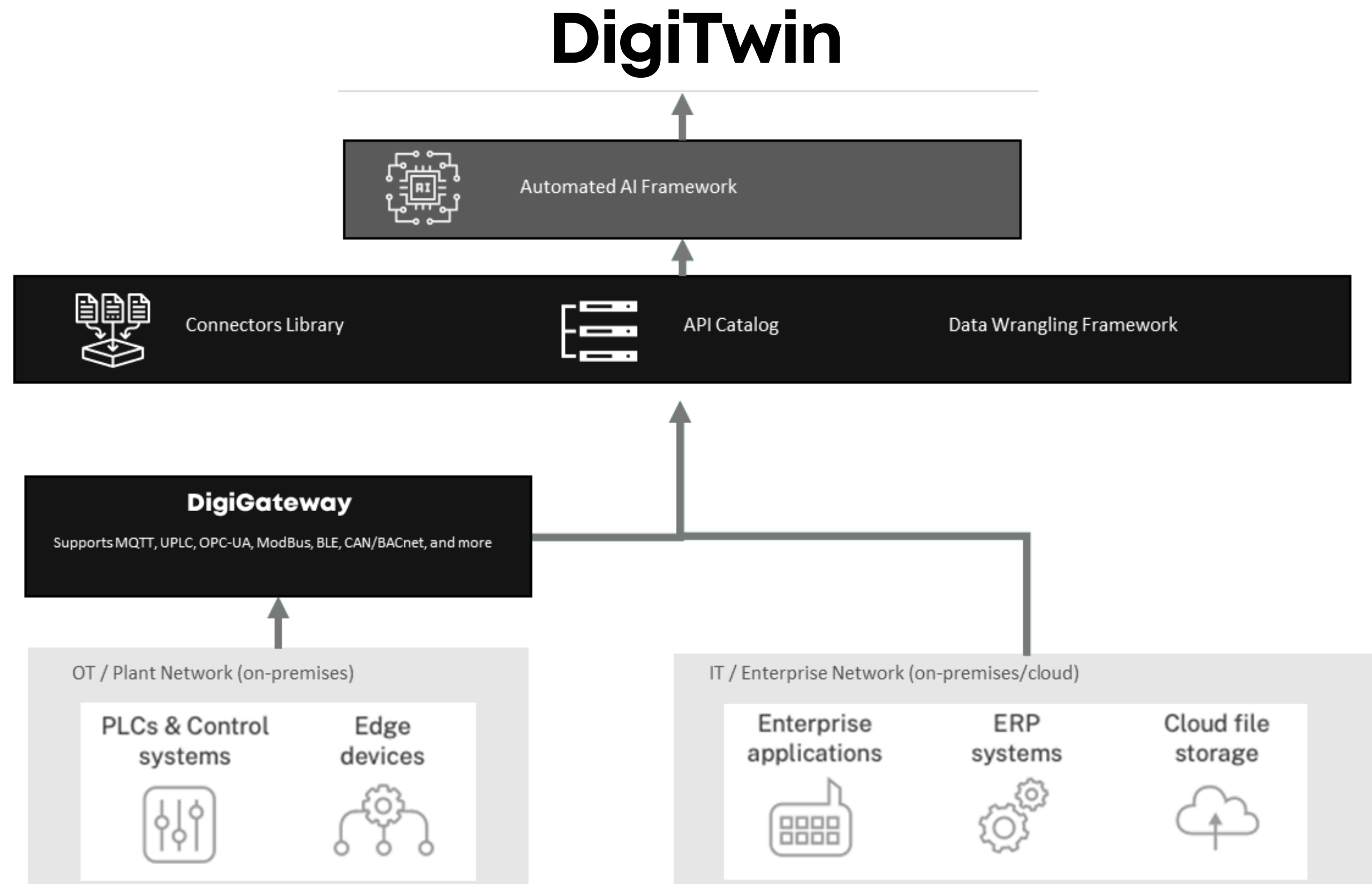
## High Level Architecture

**Portable** – Kubernetes based architecture runs on any cloud platform

**Modular** – all datasets and algorithms can be called as APIs from client or 3rd party applications

**Edge-compatible** – miniaturized versions of pre-trained algorithms can run locally for low-latency and closed-loop control

# Solution Deployment



# 4

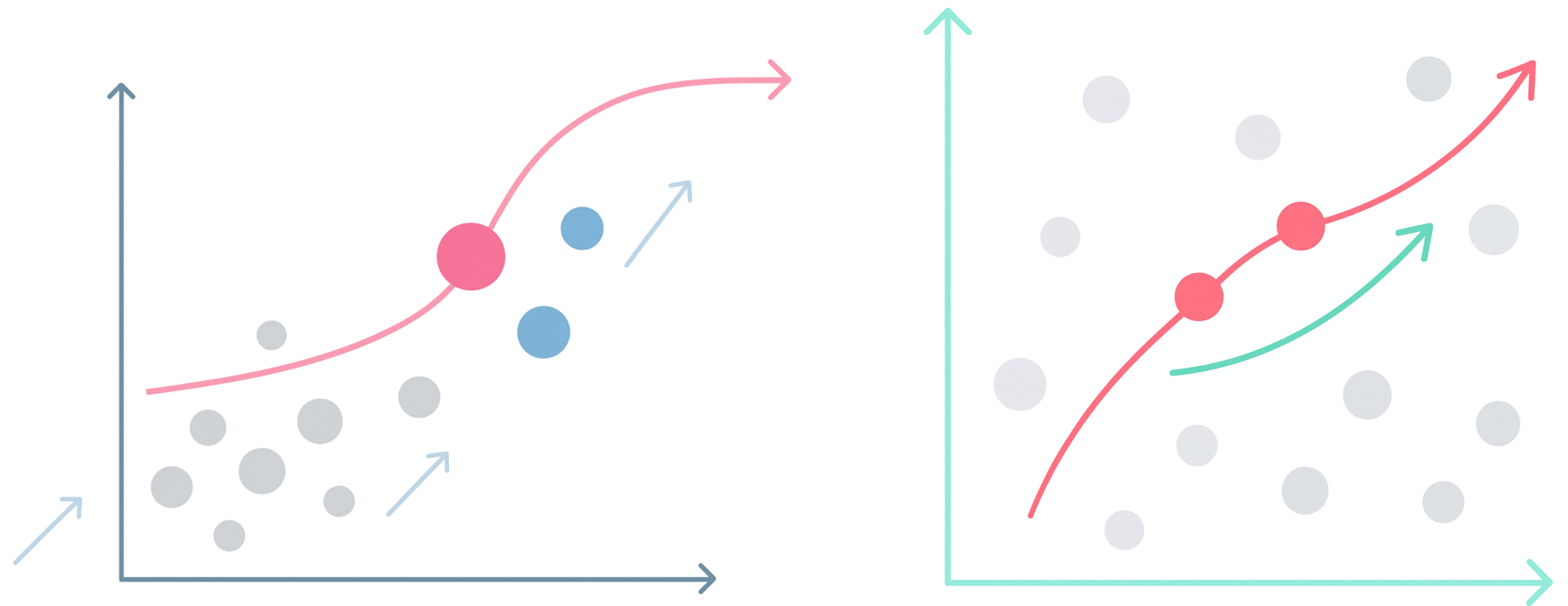
## How we do it

Continuous learning from **historical data** as well as **mathematical simulation**.

Search and recommend **best closest historical** performance - golden batch parameters

**Simulate even better performance** using pareto front optimization

**Meet all quality targets** and process limits.





Our **AI searches** for the **most efficient ways** to operate **industrial equipment**.  
Subject to **unlimited, user-defined constraints**.

DigiI4.0 Twin Simulation

### Scenario Configuration

Asset:  Name:  ☐ Simulated Scenario

#### Objectives

Variable	Goal	Weight
Total NG Energy	Minimize	1.0
Total Oil Out	Maximize	0.8

+ Add Objective

#### Constraints

Variable	Minimum	Maximum
Total NG Energy	4000	8000
HGR Temperature	400	700

+ Add Constraint

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Our **AI recommends control setpoints** in real-time.  
Resulting in **immediate energy, cost and carbon emissions savings.**

### Recommendations



NG/TON OF DRI

**293.3** Nm<sup>3</sup>/ton

Current Value : 306.5



RG H<sub>2</sub>/CO RATIO

**1.56**

Current Value : 1.62



RG CO<sub>2</sub> ONLINE

**3.41** %

Current Value : 2.8



BG CH<sub>4</sub> ONLINE

**3.47** %

Current Value : 2.9



PG FLOW

**158,366.5** Nm<sup>3</sup>/hr

Current Value : 140,124.8



BG TEMP CONTROLLER PV

**826.8** °C

Current Value : 930.4



TNG FLOW

**9,104** Nm<sup>3</sup>/hr

Current Value : 11,304.2

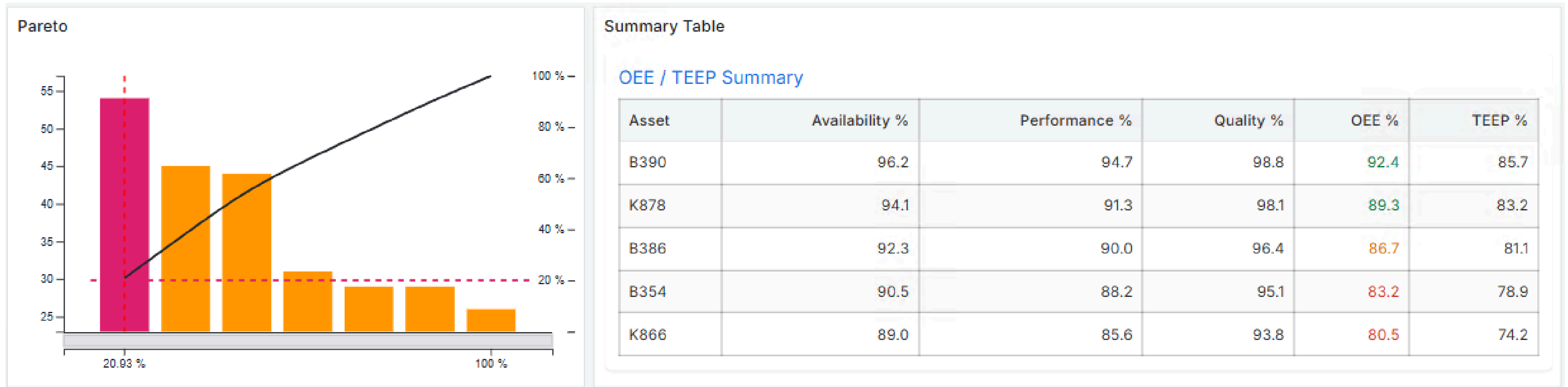
Potential Energy Savings

**201,348,636.81** kcal

Potential Cost Savings

**£2797.82**

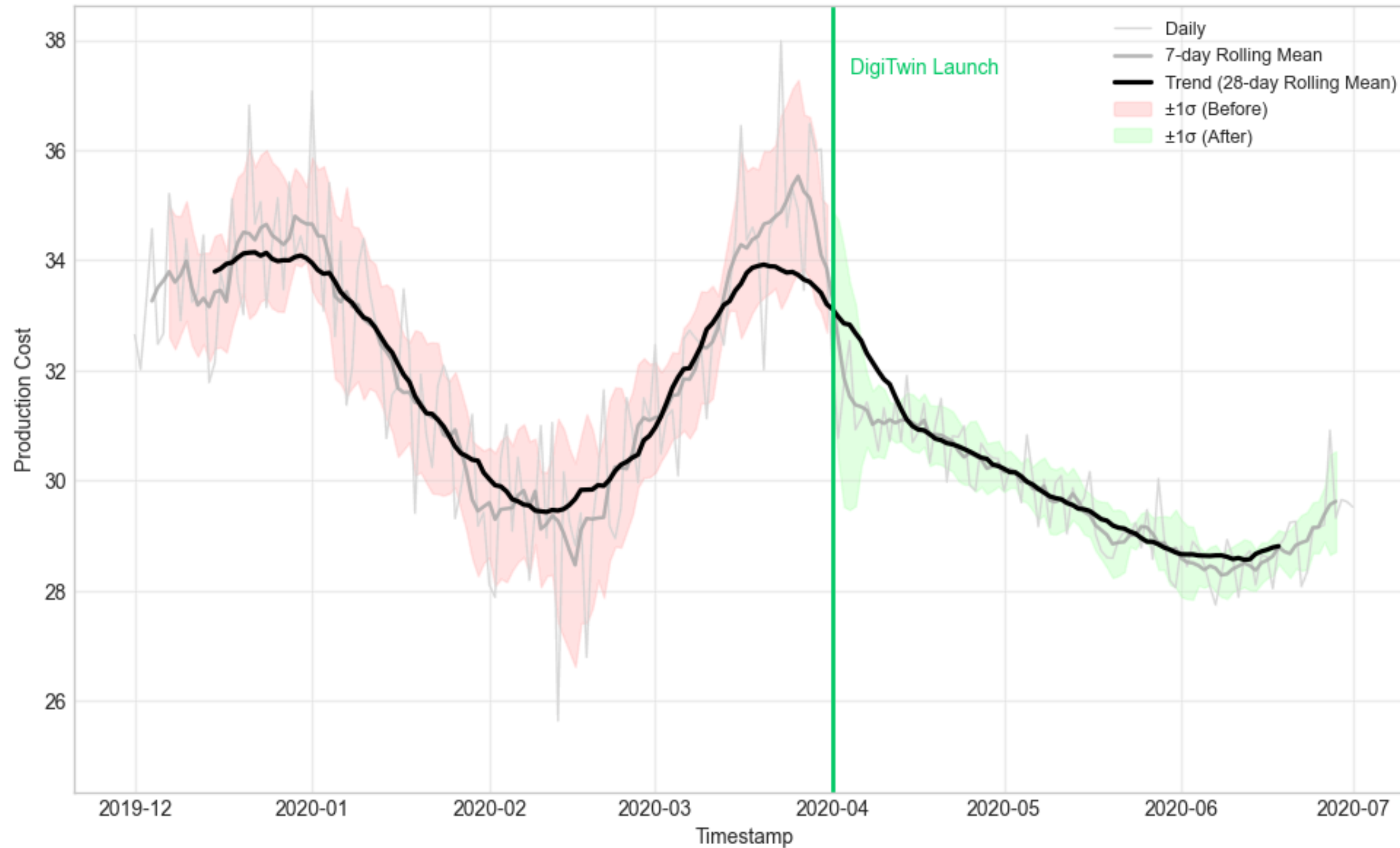
Our **AI dynamically scores and ranks asset performance.**  
Allowing **engineers to prioritize and plan maintenance efficiently.**



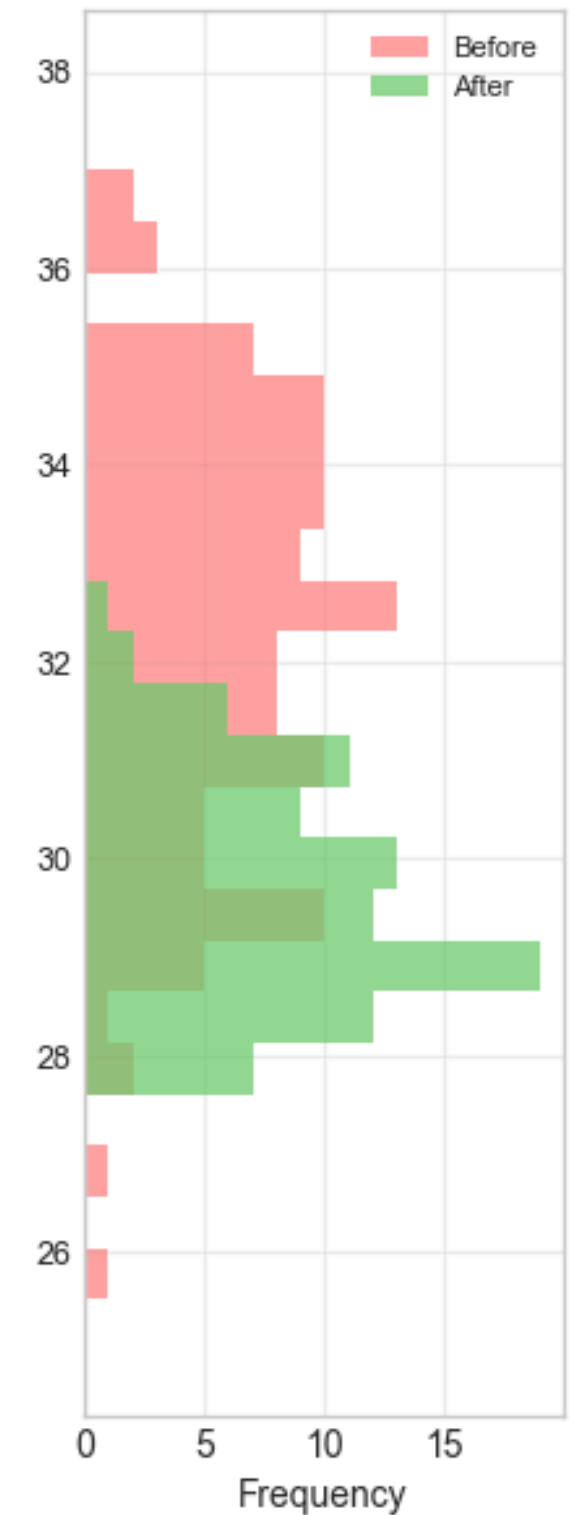
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# What the result look like

Before and After using DigiTwin – Production Cost Trend



Cost Distribution



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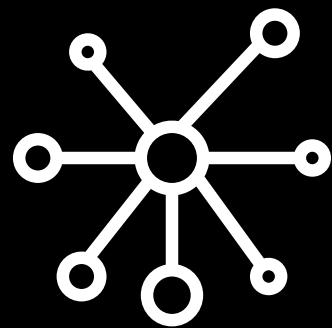
# What makes us unique?

**AUTOMATION:** Fully automated AI model creation and training.  
No need to staff data scientists on each project.

**SPEED:** Results in hours, not weeks.

1

**Connectivity**



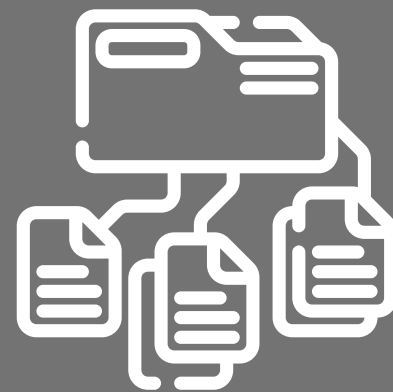
2

**Apply  
Template**



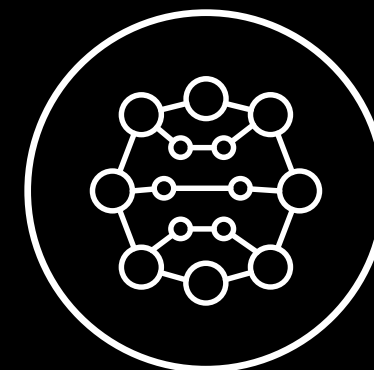
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**Automated  
Data  
Classification**



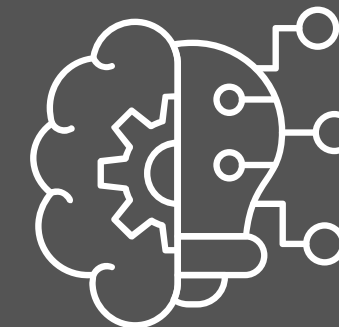
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**Algorithm  
Selection**



5

**AI Model  
Management**



6

**Augmented  
Applications**



# Digi I4.0 : **Solution Architecture**

**Simpler architecture, lower ops risk, same outcomes**

# Risk Management Approach

## Threats & Context

- Asset Variance
- External Environment
- Usage Pattern Shifts
- Wear and Degradation
- Data Quality Gaps

### Preventive Barriers

- Guardrails
- Policy Limit
  - Safe Envelopes
  - Data Validations

- Control Gating
- Approvals
  - Interlocks
  - Rules

**4**  
**Operations**  
**Observe & Learn**

### Mitigative Barriers

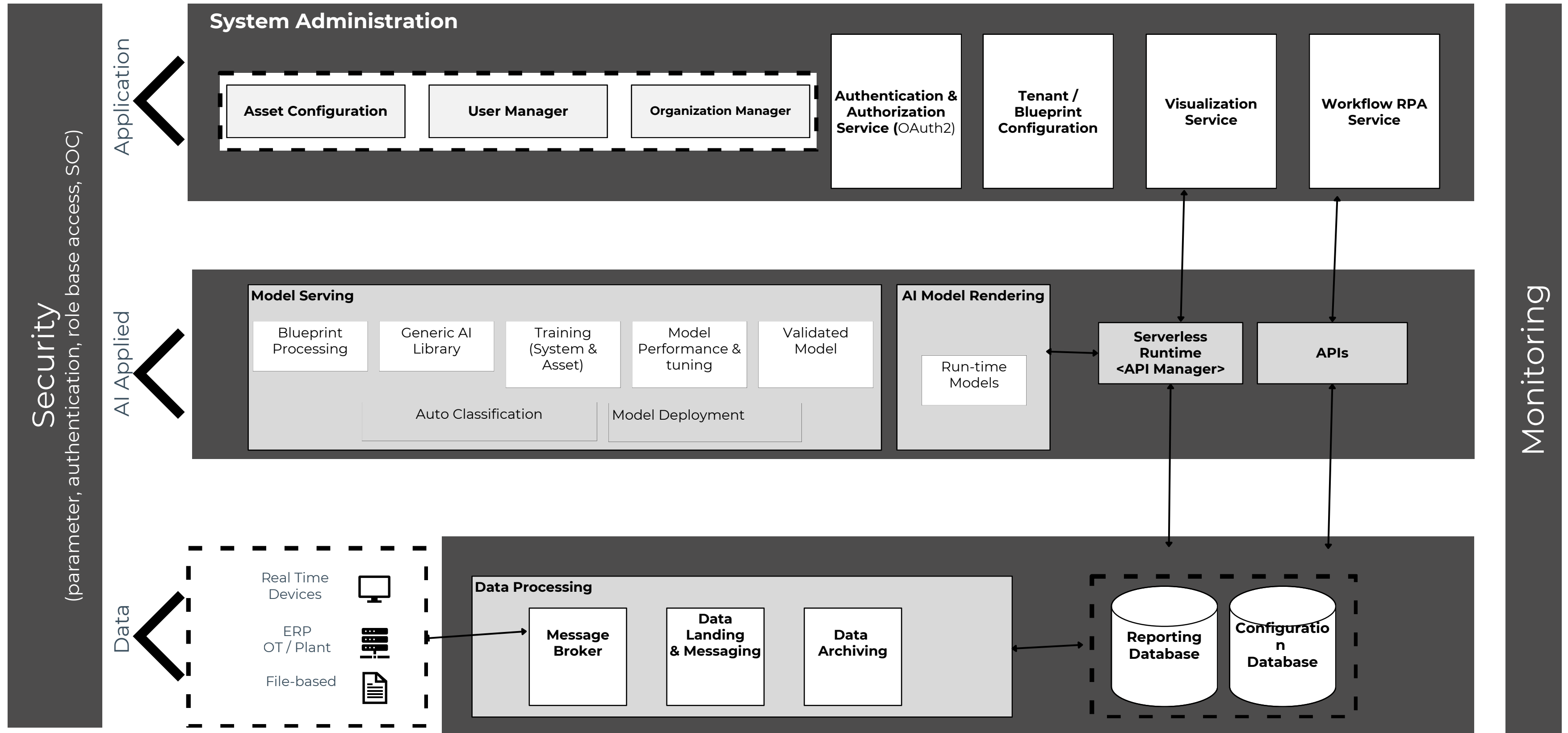
- Operations Intelligence
- Closed loop control
  - Digital twin simulation

- Reliability Intelligence
- Anomaly triage
  - Risk Scoring

## Consequences

- OEE and Throughput
- Energy and Cost Impact
- Quality/Scrap
- Compliance
- Unplanned Downtime

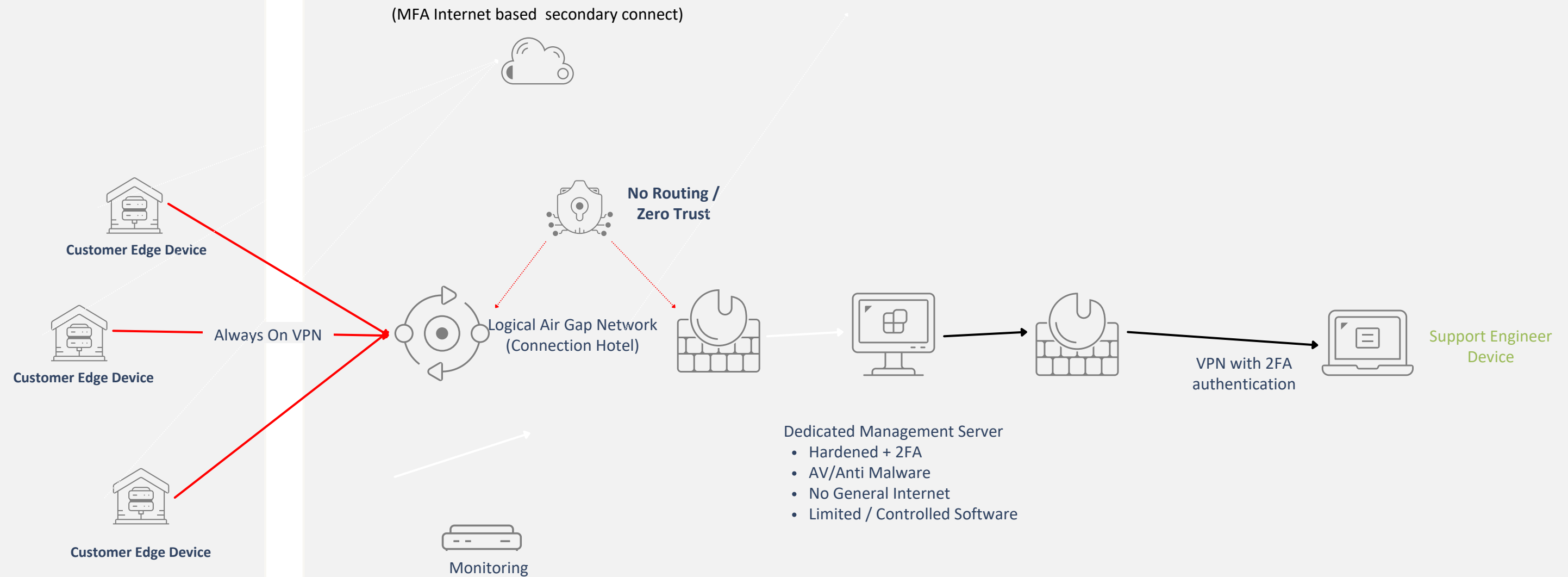
# Application Architecture





## 4

# Security Management



- Security Management System (ISMS) End-to-end controls audited annually; scope covers edge devices, cloud platform, and support operations.
- Hardened, Segmented Network Topology Edge gateways connect to exclusively via an “always-on” IPsec VPN; devices are allocated to a dedicated VLAN with no east-west routing.
- Strict Port-Level Isolation Firewalls permit only explicitly authorised TCP/UDP ports and IP addresses; inter-gateway communication is technically impossible.
- Inbound-Only Data Flow All traffic is initiated from the customer site toward . No reverse sessions or remote desktop channels are permitted into the OT network.
- Zero-Trust Connection-Broker (“Logical Air-Gap”) An intermediate connection-hotel terminates VPN sessions; routing to management services is policy-based, providing an additional inspection layer.
- Two-Factor Authenticated Administrative Access Support engineers reach the management plane solely via a bastion host protected by MFA and Just-in-Time privileges.
- Comprehensive Audit Trail All administrative sessions, configuration changes, and data transfers are logged centrally and retained for a minimum of 12 months evidence requirements.

# 4

## Energy Optimization at Brick Manufacturing

### Client

Europe’s leading manufacturer of Building Supplies & Building Materials

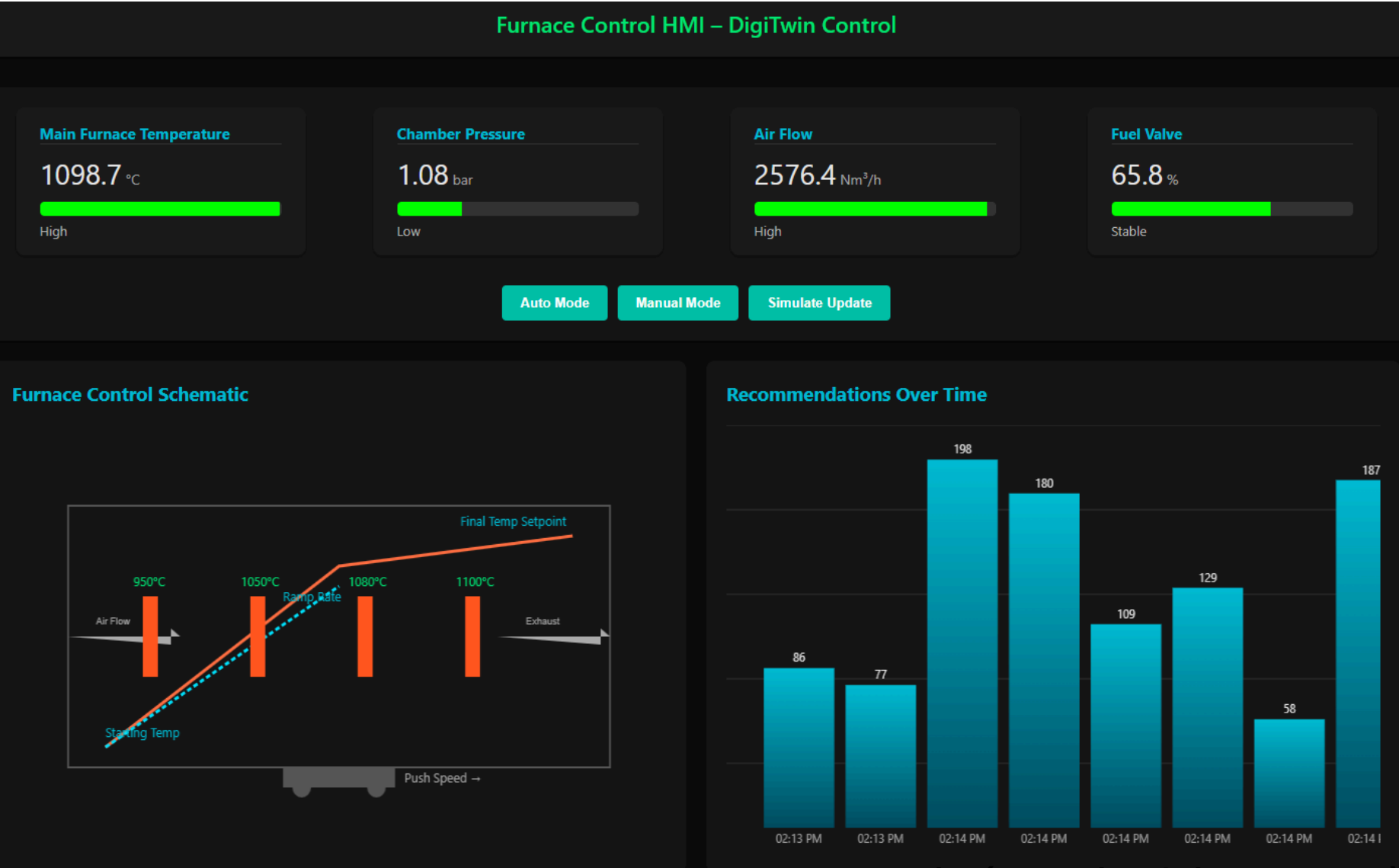
### Problem Definition

High natural gas costs in the UK. Need to reduce energy consumption in brick kiln operations while maintaining quality and throughput.

### Next Steps

Expanding scope to additional burnerzones on current plant  
Continue scaling the solution to additional10 plants with potential of £400K savings.

# Case Study



***\*Status: Active (Operational Since Nov 2023)***

### Solutions & Benefits:

Industrial Closed-Loop Control: Optimized gas consumption for burner zones. Over 2000 real-time setpoint adjustments per day for optimal performance.  
Achieved 2.2% plant-wide gas savings, translating to 9-10% savings at the burner zone level.  
Adaptive Process Optimization: Tailored operational profiles for slurried and non-slurried bricks.

## Enhancing Efficiency in Process Optimization

### Client

Leading provider of Carbon Capture solutions.

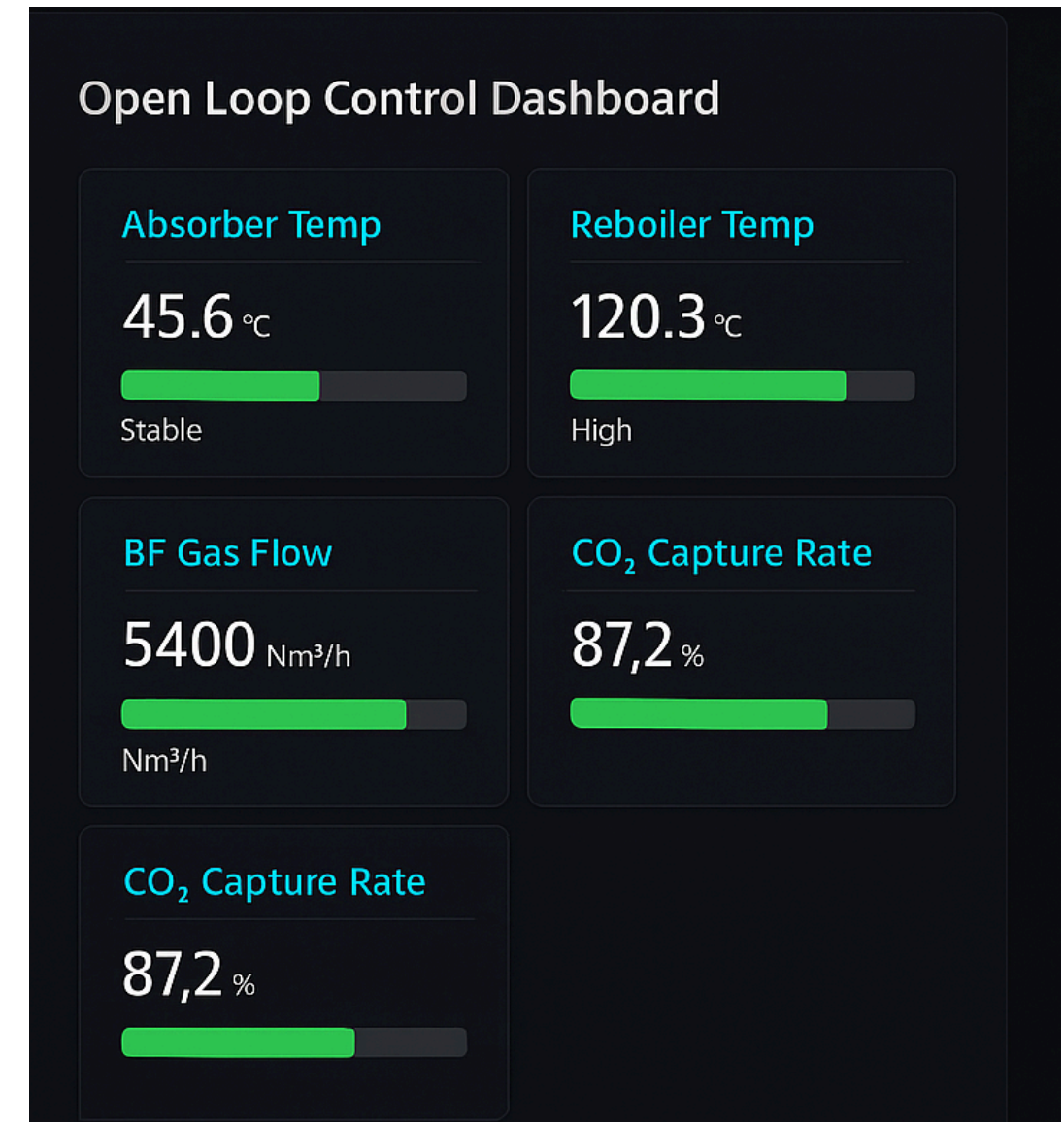
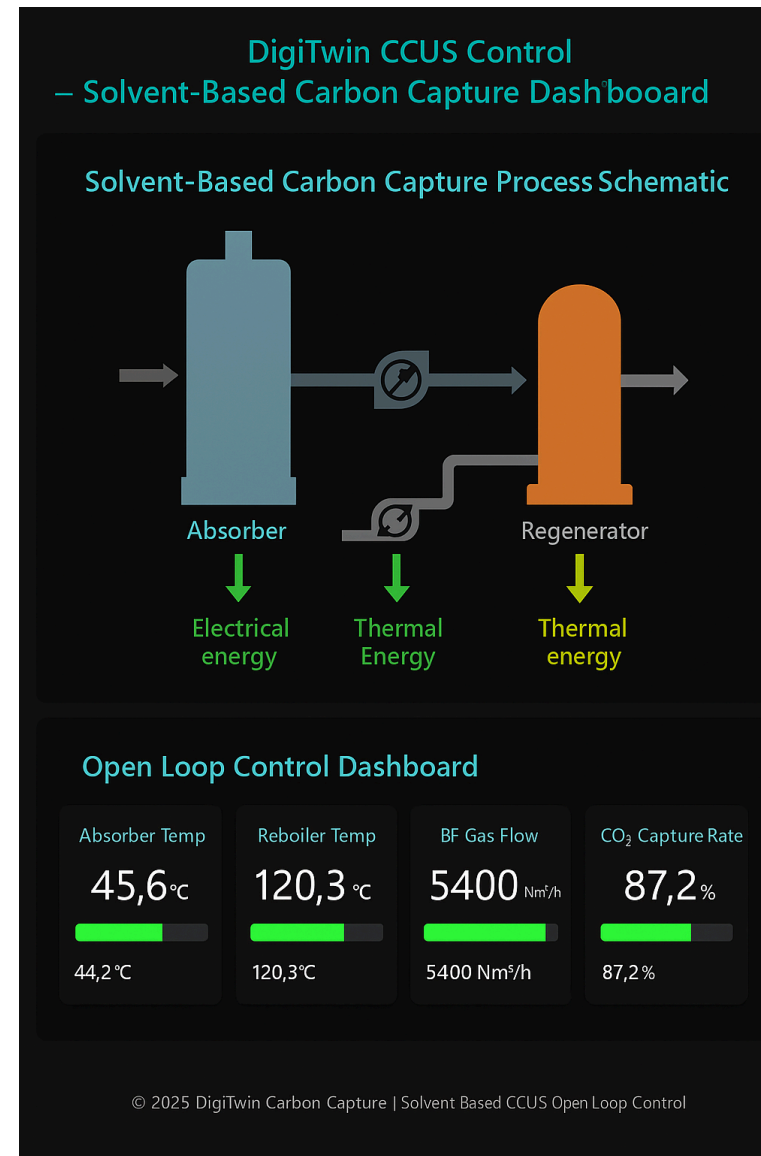
### Problem Definition

Optimize process efficiency to increase carbon capture rates. Target: Increase carbon capture to ~7 TPD with at least a 10% improvement.

### Next Steps

Ongoing monitoring to track efficiency gains and carbon capture improvements.

# Case Study



***\*Status: Active (Operational Since Nov 2023)***

### Solutions & Benefits:

Industrial Platform: Provided real-time visibility of plant performance across the enterprise via a cloud-based dashboard.

Set up closed-loop control interfacing with OPC for direct integration with plant systems.

**Open-Loop Recommendations** Delivered actionable insights for process optimization focusing on enhancing carbon capture

Remote Monitoring Enabled: Operators can now remotely monitor and analyze plant performance.

Improved enterprise-wide decision-making and situational awareness.

# Get in Touch

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